Instrument series for measuring coating thickness and surface profile height

DELTASCOPE® FMP30
ISOSCOPE® FMP30
DUALSCOPE® FMP40

DELTASCOPE® FMP10
ISOSCOPE® FMP10
DUALSCOPE® FMP20





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Description							
	These hand-held instruments measure coating thickness easily, quickly, non-destructively and with the precision that is typical for all FISCHER instruments. Over 70 probes can be connected to FMP10 to FMP40. Thus, you can solve even the most sophisticated measurement tasks.  Measurement range, trueness and repeatability precision depend on the connected probe. This information can be found in the corresponding probe data sheets.						
Models	DELTASCOPE FMP10	ISOSCOPE FMP10	DUALSCOPE FMP20	DELTASCOPE FMP30	ISOSCOPE FMP30	DUALSCOPE FMP40	
Basic feature scope see page 3	Basic models	with Basic fe	eature scope	Extended mo	dels with ext	ended feature	
Extended feature scope see page 4				scope as several measurement memories, allocation of measurement readings in blocks, specification limit monitoring, various measuring modes (automatic measurement, measurements according to IMO PSPC, SSPC-PA2,)			
Applications	DELTASCOPE FMP10	ISOSCOPE FMP10	DUALSCOPE FMP20	DELTASCOPE FMP30	ISOSCOPE FMP30	DUALSCOPE FMP40	
(Examples)	,	17,11	1711 20	17,1100	17,1100	17,11 40	
Base material steel or iron (Fe)  • Zinc, chromium, copper coatings on steel or iron (NF/Fe)	<b>√</b>		✓	✓		✓	
<ul> <li>Paint, varnish or plastic coatings on steel or iron (Iso/Fe)</li> </ul>							
Paint, varnish or plastic coatings on aluminium, copper or brass (Iso/NF)		✓	✓		✓	✓	
<ul> <li>Anodized coatings on aluminium (Iso/NF)</li> </ul>							
<b>Duplex coatings</b> varnish/Zn/Fe (Zn $> 70 \ \mu m$ (0.03 "	))		✓			✓	
Surface profile hight according to ASTM 4471	✓	✓	✓	✓	✓	✓	
Memory	DELTASCOPE FMP10	ISOSCOPE FMP10	DUALSCOPE FMP20	DELTASCOPE FMP30	ISOSCOPE FMP30	DUALSCOPE FMP40	
Storable applications	1			up to 100			
Measurement readings	max. 1000 readings			max. 20.000 readings			
Evaluation	DELTASCOPE FMP10	ISOSCOPE FMP10	DUALSCOPE FMP20	DELTASCOPE FMP30	ISOSCOPE FMP30	DUALSCOPE FMP40	
Final result, total evaluation across all stored readings	✓	✓	✓	✓	✓	✓	
Block result, statistical characteristics of a measurement block				✓	✓	✓	
Histogram, graphical presentation				✓	✓	✓	
Data transfer Bidirectional data exchange with PC	DELTASCOPE FMP10	ISOSCOPE FMP10	DUALSCOPE FMP20	DELTASCOPE FMP30	ISOSCOPE FMP30	DUALSCOPE FMP40	
Single readings, final result	✓	✓	✓	✓	✓	✓	
during and after measurement	✓	✓	✓	✓	✓	✓	
Remote control	✓	✓	✓	✓	✓	✓	
Group separator, block result		l	l	✓	✓	✓	
Printer directly connectable at the instrument				✓	✓	✓	

Basic feature scope	DELTASCOPE ISC FMP10 F	OSCOPE MP10	DUALSCOPE FMP20	DELTASCOPE FMP30	ISOSCOPE FMP30	DUALSCOPE FMP40
Measurement features	<u> </u>					
Continuous display value	Measurement with ning the surface, e					during scan-
Single reading measurement	Reading capture e	ach time	when placing	probe on surfa	ice	
Measurement capture	Automatic measurements	urement o	capture when p	olacing probe o	on surface	
	Manual measurement capture by pressing an instrument key					
	• Up to 2500 ms delayed measurement capture					
	<ul> <li>Fast measurement</li> </ul>	nt trigger	ca. 0.2 s by t	ising "free-runn	ning" display	
Audible signal for measurement capture	Audible signal rep	orts each	measurement	capture		
Adjust the measuring system to application						
Normalization	Adaptation to the	substrate	material and t	he shape of the	e specimen	
Corrective calibration	Adaptation to the substrate material and the shape of the specimen and to 1 or 2 thickness values by use of calibration foils.					
Corrective calibration on coating	Adaption to the coating and substrate material in one step by use of one calibration foil. Nevertheless, this kind of calibration supplies only a lower accuracy as specified in the probe data sheets.					
User master calibration	Adaptation to the l			hape of the sp	ecimen and t	to 4 to 8 thick-
Checking current calibration state and measuring system accuracy for one application	Control whether the mean value of check measurement matches the reference value from corrective calibration within the scope of measurement uncertainty (according ISO/IEC Guide 98-3).					
Unit of measurement	Selectable µm or mils					
Measured variable	Selectable coating ness and probe co ing and in air					
Restricted operating mode	The Functions "No	ormalizati	on", "Calibrati	on", "Menu" c	and "Delete"	can be locked
General features						
Language	Selectable de, us/	gb, fr, it,	es, pl, cz, tr, s	e, br, cn, jp, k <sub>l</sub>	p, ru	
Factory calibration	Each individual ins greatest care to en					ooints with the
Display	<ul><li>Dimensions: 44</li><li>Selectable control</li></ul>				•	
Connectors	Probe socket	ac., ag.				
	• USB, 2.0 compo	atible, mii	ni-AB, for conn	ectina to a PC		
Power supply, power data	<ul> <li>4 batteries, LR6,</li> </ul>			O		
11 7.1	<ul> <li>Power consumpt</li> </ul>			.3 W		
	<ul> <li>Power consumpt</li> </ul>					
	Automatic device	e turn Of	Fafter ca. 5 n	nin or non-stop	operation	
Instrument unit	• Dimensions: 170	0 mm x 9	0 mm x 35 mr	n (L x W x H; o	6.6 " x 3.5 '	' x 1.4 ")
	- 14/ 1 1 0 40 /	110 11	I - I	11 • 1		

Ambient and storage environments

• Ambient temperature range during operation: 0 ... +40 °C (+32 ... +104 °F)

• Storage temperature range: 5 ... +60 °C (+41 ... +140 °F)

• Relative humidity range: 30 ... 90 %RH, non-condensing

• Weight: 340 g (12 oz) (without probe and batteries)

• Sliding cover to protect keys and for key lock

## FMP10, FMP20, FMP30, FMP40 instrument series

## **Extended feature scope**

DELTASCOPE ISOSCOPE DUALSCOPE FMP30

FMP30

FMP40

## Measurement features

Storing readings block wise

Specification limit monitoring

Outlier control

Offset value

Area measurement

Matrix mode

Measurement defined by directives

Display only mean value of i single readings

Automated measurement

Automatic measurement capture every n seconds;

Instrument features

Analog Display, engage

Application linking

Date and time

Printing

Electrical power supply via AC adapter

Adjustable between 2 and 20 single readings per block

Limit values adjustable

Select test method (Grubbs Test, preset standard deviation determined from test mea-

surement)

The freely adjustable offset value is automatically deducted from the measured value.

Mean value is displayed after scanning surface by probe. This measuring mode is advantageous to determine quickly the coating thickness within the scanned area.

Matrixs are built by a combination of application and measurement block memories.

This means that several automobile components (blocks) can be measured automatically, in succession, by a predefined sequence for 3 different auto types (applications), for example. Before measuring each auto component (fender, hood, etc.) the manually opening of the corresponding application (automobile type) and block (auto component) is no longer required.

The instrument features stored measurement specifications for the following direc-

tives: SSPC-PA2, IMO PSPC, QUALANOD, QUALICOAT and user specific part definition with number of measurements per measuring spot and number of measuring spots per specimen.

In case of rough surfaces or various material texture — its advantageous to create a mean value from several measurements and store it as measurement value.

Adjustable number of measurements for a time interval

When making measurements in the "free-running" display mode — the analog display facilitates a quick recognition coating thickness changes.

This function minimizes calibration as only one normalization or one corrective calibration is needed for several different (similar) applications. Linked applications use the same measurement probe and use the same normalization and/or corrective cal-

ibration together.

Setting of date, date format and time for measurement recording and evaluation.

Printer can be connected to the USB interface. Printing of single readings, block

result, final result and histogram

The FMP30 and FMP40 are battery and AC adapter powered

Ordering information	DELTASCOPE FMP10	ISOSCOPE FMP10	DUALSCOPE FMP20	DELTASCOPE FMP30	ISOSCOPE FMP30	DUALSCOPE FMP40
Order number	605-021	605-027	605-023	605-022	605-028	605-024
Scope of delivery	DELTASCOPE FMP10	ISOSCOPE FMP10	DUALSCOPE FMP20	DELTASCOPE FMP30	ISOSCOPE FMP30	DUALSCOPE FMP40
	Carrying case  Measurement instrument, carrying strap; 4 batteries; printed guidelines face cable; support CD with USB drivers, operator's manual, software FISCHER DataCenter to evaluate, record and archive measurement date fortable way, software program PC-Datex to transfer measurement date sheets					es; USB inter- e program ata in a com-
Optional Accessories/ Spare parts	DELTASCOPE FMP10	ISOSCOPE FMP10	DUALSCOPE FMP20	DELTASCOPE FMP30	ISOSCOPE FMP30	DUALSCOPE FMP40
Carrying case for measurement instrument and accessory	604-148					
Adapter E-probe/F-socket, connecting E- probes to measurement instrument	604-214					
NiMH battery charger, Mignon, AA, LR6, 1.5 V, 2100 mA	604-335					
Support stand V12 BASE, with manual probe lowering device. Measurements with support stand provides a higher measurement accuracy. The supplied stop device simplifies the specimen positioning.	604-420					
Support stand V12 MOT, with motorized probe lowering device for top repeatability. Controlled directly by stand keys. The supplied stop device simplifies the specimen positioning.	604-374					
Protective cover for measurement instrument	604-149					
Calibration foils, Calibration foil sets	For calibration measurement system a broad assortment of calibration foils is available from FISCHER. On your request FISCHER issues a Factory Certificate for your calibration foil.					
Module COM FMP30/40, additional RS232 interface with Sub-Min-D socket for data transfer (must be mounted in factory)					604-500	
Interface connection set for module COM FMP30/40	602-341					
Module Bluetooth® FMP30/40, additional interface for wireless data transfer (must be mounted in factory)	604-480					
AC adapter					604-290	
NiMH battery Set FMP, loading in instrument via AC adapter possible					604-295	

## **Probes**

A probe must have specific properties for each field of application to attain best measurement results. Please feel free to contact our professionals at FISCHER to assist in finding the right probe for your individual need.

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