

## GUL Solid Rings - Application Areas

Guided Ultrasonics Ltd. (GUL) produces a range of application specific solid type transduction rings for the inspections of small size piping (typically between 2" and 8" in diameter). Although in most cases, each type of ring could be used in multiple applications, some may work better than the others. This comparison table provides guidance on the suitability of each ring type for a variety of common applications. However, if in doubt, please contact us for further information.

RING TYPE				
Application Average	EFC-Lite	EFC-HT	HD	Low Profile (Slinky)
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Generic Pipe	RECOMMENDED	RECOMMENDED	SUITABLE	SUITABLE
Typical Pipe Rack	RECOMMENDED	RECOMMENDED	SUITABLE	SUITABLE
CUI	RECOMMENDED	RECOMMENDED	SUITABLE	SUITABLE
High Temperature Pipe (100°C and 150°C)	NOT SUITABLE	RECOMMENDED	NOT SUITABLE	NOT SUITABLE
Extreme High Temperature Pipe (150°C to 350°C)	NOT SUITABLE	RECOMMENDED	NOT SUITABLE	NOT SUITABLE
Tight Access	NOT SUITABLE	NOT SUITABLE	SUITABLE	RECOMMENDED
Generally Corroded Pipe	RECOMMENDED	RECOMMENDED	SUITABLE	SUITABLE
Test under Supports on Clean Pipe	SUITABLE	SUITABLE	RECOMMENDED	SUITABLE
Welded Supports	SUITABLE	SUITABLE	RECOMMENDED	NOT SUITABLE
Minimize Dead Zone	SUITABLE	SUITABLE	RECOMMENDED	SUITABLE
Pipe with Bitumen Coating	SUITABLE	SUITABLE	NOT SUITABLE	RECOMMENDED
Concrete Lined Pipe	RECOMMENDED	RECOMMENDED	NOT SUITABLE	SUITABLE
Soil Interface	SUITABLE	SUITABLE	RECOMMENDED	SUITABLE
Concrete Interface	NOT SUITABLE	NOT SUITABLE	RECOMMENDED	SUITABLE
Buried Pipe	SUITABLE	SUITABLE	NOT SUITABLE	RECOMMENDED



## **GUL Solid Rings – Application Areas**

## TECHNICAL SPECIFICATIONS SUMMARY (Subject to change)

RING TYPE	EFC-Lite	EFC-HT	HD	Low Profile (Slinky)		
Available sizes						
Nominal Pipe Sizes (NPS)	2" to 8"	2" to 8"	2" to 6"	2" to 8"		
Transducer Features						
Transducer Type	SD/HC	SHT/HCT	HD	LA		
Interchangeable Transducers	Yes	Yes	Yes <sup>2</sup>	Yes		
Transducer Quick Release Tool	Yes	No	No	No		
Ring Features						
Operating Frequency Range	Standard	Standard	High	Standard/High <sup>1</sup>		
Closing Mechanism	Yoke arms	Yoke arms	Yoke arms	Over centre latch		
Operating LED Button	Yes	Yes	No	No		
Coupling Method	Individual spring loading	Individual spring loading	Individual spring loading	Tensioning band		
Physical Characteristics						
Radial Clearance	76mm (3 inch)	76mm (3 inch)	50mm (2 inch)	25mm (1 inch)		
Axial Clearance	10cm (4.0 inch)	12cm (4.8 inch)	8.5cm (3.4 inch)	23.5cm (9.3 inch)		
Operating Temperature	-40°C to 150°C (-40°F to 302°F)	-40°C to 350°C (-40°F to 662°F)	-40°C to 250°C -40°F to 482°F	-40°C to 120°C (-40°F to 248°F)		
Interface						
Connectivity to Wavemaker®	Multi-channel Lemo® connection cable					
Auto Ring Recognition	Yes					
Number of Channels	8 or 16					
Transduction System Compatibility	Wavemaker® G4 & G4mini (Base, Full)					

<sup>1 –</sup> Subject to initial configuration.

<sup>2 –</sup> Frequent changing of transducers is not recommended.